

Low Alloy Coated Electrodes SAFETY DATA SHEET 1 of 10

Issue Date: 1/6/2015

Revision Date: 10/22/2015

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TION	:1IC	ENTIFICATION OF TH	E SUBSTANCE / MIXTURE	AND OF THE COMPANY / UNDERTAKING		
1.1	Product Name: Product Identificatio	n: E7010 E8016		010-G, E8016-B1, E8016-B2, E8016-B6, E8016-B8, 018-B6, E8018-B8, E8018-C1, E8018-C2, E8018-C3 18-B3, E9018-B9.		
	Product Specification					
1.2	-	-	mixture and uses advised a	gainst:		
1.2.1	Relevant identified u		elding consumables and related	-		
1.2.2	Uses advised:	Refe	rence the [7. Handling and	storage]		
1.3	Details of the supplie	er of the safety data she	et:			
	Supplier:	DURA	DURA MAX			
		King	King of Prussia, PA 19406			
	Emergency telephone	e number: 1-888	-426-4851 POISON CONTROL	HOTLINE		
	Email:	custo	omerservice@duramaxwe	lding.com		
TION	· 2 · · ·	AZARDS IDENTIFICATI				
	Classification of the m		.ON			
2.1						
~	Classification in accord	ed on the market in solid form	1			
2.1.1	Acute Tox. 4 (Oral)	H302	Carc. 1B	H350		
	Skin Irrit 2	H315	STOT RE 1	H372		
	Skin Sens. 1	H317		H400		
	Eye Irrit. 2A	H319	Aquatic Acute 1	00411		
2.2	Label elements:	11515				
2.2	GHS-US labeling			•		
	Hazard Pictograms (GHS-US):					
	Signal word (GHS	G-US): Danger				
	Hazard statement	ts (GHS-US):				
	H302 Ha	armful if swallowed				
	H315 Ca	uses skin irritation				
	H317 Ma	ay cause an allergic skin react	tion			
	H319 Ca	uses serious eye irritation				
	H350 Ma	ay cause cancer				
	H372 Ca	uses damage to organs throu	ugh prolonged or repeated exposi	ure		
	H400 Ve	ery toxic to aquatic life				
	Precautionary sta	tements:				
	P201 Ob	ptain special instructions before				
	P202 Do	not handle until all safety pr	ecautions have been read and ur	nderstood.		
		o not breathe dust/fume/gas/				
		oid breathing dust/fume/gas/				
		ash thoroughly after handling				
		o not eat, drink or smoke whe				
		-	ould not be allowed out of the wo	orkplace		
	P273 Av	oid release into the environm	lent			

- P273 Avoid release into the environment
- P280 Wear protectective gloves/protective clothing/eye protection/face protection.



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P301+P312	IF SWALLOWED: call a POISON CENTER or doctor/physician if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of saop and water
P302+P351+	P338 IF ON SKIN: Gently wash with plenty of soap and water
P308+P313	If exposed or concerned: Get medical advice/attention.
P314	Get medical advice and attention if you feel unwell
P330	Rinse mouth
P332+P313	If skin irritation occurs: Get medical advice/attention
P337+P313	If eye irritation persists get medical advice/attention
P362	Take off contaminated clothing
P362+P364	Take off contaminated clothing and wash before reuse
P391	Collect spillage
P405	Store locked up
P501	Dispose of contents and container in accordance with local/regional/national/international regulations.
hor hororder No	additional information available

- **2.3 Other hazards:** No additional information available
- 2.4 Unknown acute toxicity (GHS-US): No data available.

3.1 SI

COMPOSITION/INFORMATION ON INGREDIENTS

Substances: No data available

Full text of H-phrases: see section 16

3.2 Mixtures: The mixture contains dangerous substances:

Substance name		Product Identifer (CAS No)	% Percent	GHS-US classifacation
Iron	Fe	7439-89-6	55.0 - 70.0	Acute Tox. 4 (Oral), H302
Calcium carbonate	CaCo₃	1317-65-3	5.0 - 12.0	Not classified
Chromium	Cr	7440-47-3	≤ 10.50	Not classified
Calcium fluoride	CaF ₂	7789-75-5	TRACE	Acute Tox. Not classified (Oral)
Sodium silicate	Na ₂ O-SiO ₂	1344-09-8	≤ 5.0	Acute Tox. 4 (Oral), H302
Nickel	Ni	7440-02-0	0.0 - 3.8	Skin Sens. 1, H317 Carc. 1B, H350 STOT RE 1, H372
Titanium dioxide	TiO ₂	13463-67-7	≤ 3.0	Carc. 2 H351
Potassium silicate	K ₂ O ₃ SiO ₃	1312-76-1	≤ 3.0	Acute Tox. 4 (Oral), H302
Potassium tatanate	KTiO₃	12030-97-6	≤ 3.0	Not classified
Manganese	Mn	7439-96-5	0.6 - 2.25	Not classified
Magnesium Carbonate	MgCO₃	546-93-0	≤ 2.0	Not classified
Trisodium hexafluoroaluminate	Na ₃ AIF ₆	15096-52-3	≤ 2.0	Acute Tox. 4 (Inhalation), H332 STOT RE 2, H372 Aquatic Chronic 2, H411
Feldspar		68476-25-5	≤ 2.0	Not classified
Molybdenum	Мо	7439-98-7	0.25 - 1.2	Not classified
Aluminum oxide	Al ₂ O ₃	1344-28-1	≤ 1.0	Not classified
Silicon	Si	7440-21-3	0.3 - 1.0	Not classified
Potassium hydroxide	кон	1310-58-3	≤ 0.5	Acute Tox. 3 (Oral), H301 Skin Corr. 1A, H314
Carbon	С	7440-44-0	0.05 - 0.35	Not classified
Sulfur	S	7704-34-9	0.01 - 0.03	Skin Irrit. 2, H315



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SECTION: 4 FIRST AID MEASURES

4.1 Description of first aid measures:

First-aid measures after inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

First-aid measures after skin contact: Flush with water for at least 15 minutes. Seek medical attention if irritation develops or persists.

First-aid measures after eye contact: Immediately flush eyes with water and continue washing for at least 15 minutes. Obtain medical attention if discomfort persists.

First-aid measures after ingestion: Do NOT induce vomiting. Get immediate medical attention.

4.2 Most important symptoms and effects, both acute and delayed:

Symptoms/injuries after inhalation: Short-term (acute) overexposure to the gases, fumes, and dusts may include irritation of the eyes, lungs, nose, and throat. Some toxic gases associated with welding may cause pulmonary edema, asphyxiation, and death. Acute overexposure may include signs and symptoms such as watery eyes, nose and throat irritation, headache, dizziness, difficulty in breathing, frequent coughing, or chest pain. The presence of chromium/chromate in fume can cause irritation of nasal membranes and skin. The presence of nickel compounds in fume can cause metallic taste, nausea, tightness of chest, fever, and allergic reaction. Excessive inhalation or ingestion of manganese can produce manganese poisoning. Overexposure to manganese compounds may affect the central nervous system, symptoms of which are languor, sleepiness, muscular weakness, emotional disturbances, and spastic gait resembling Parkinsonism. These symptoms can become progressive and permanent if not treated. Excessive inhalation of fumes may cause "Metal Fume Fever" with Flu-like symptoms such as chills, fever, body aches, vomiting, sweating, etc.

Symptoms/injuries after skin contact: Symptoms/injuries after eye contact: Dusts may cause irritation. Causes eye irritation.

Symptoms/injuries after ingestion: Not an anticipated route of exposure during normal product handling. May be harmful if ingested. **Indication of any immediate medical attention and special treatment needed:** No data available.

SECTION: 5 FIREFIGHTING MEASURES

5.1 Extinguishing media:

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media: No data available.

5.2 Special hazards arising from the substance or mixture: Fire may produce irritating or poisonous gases.

Fire hazard: Not flammable

Explosion hazard:

5.3 Advice for firefighters: In the event of fire, wear self-contained breathing apparatus and full protective gear.

SECTION: 6

4.3

ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel: Wear appropriate personal protective equipment as specified in Section 8. Ensure adequate ventilation.

None known

For emergency responders: No data available.

- 6.2 Environmental precautions: Avoid release into the enviroment. Avoid dispersal of spilled material and contact with soil, ground and surface water drains and sewers.
- 6.3 Methods and material for containment and cleaning up: Take up mechanically. Collect the material in labeled containers and dispose of according to local and regional authority requirements.
- 6.4 **Reference to other sections:** See Section 7 for information of safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

SECTION: 7 HANDLING AND STORAGE

- 7.1 Precautions and safe handling: Welding may produce dust, fumes and gases hazardous to health. Avoid breathing dust, fumes and gases. Use adequate ventilation. Keep away from sources of ignition. Avoid contact with skin, eyes and clothing. Do not eat, drink and smoke in work areas.
- 7.2 Conditions for safe storage, including and incompatibilities: Store in cool, dry and well-ventilated place. Keep away from incompatible materials. Keep away from heat and open flame.
- 7.3 Specific end use(s): For welding consumables and related products.

SECTION: 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters: Exposure limits were not established for this product



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Silicon	(CAS No) 7440-21-3	
USA OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³
Manganese	(CAS No) 7439-96-5	
USA ACGIH	ACGIH TWA (mg/m ³)	0.1 mg/m ³
USA OSHA	OSHA PEL (Ceiling) (mg/m ³)	5 mg/m ³
Aluminum oxide	(CAS No) 1344-28-1	
USA OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³
Titanium dioxide	(CAS No) 13463-67-7	
USA ACGIH	ACGIH TWA (mg/m³)	10 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³
Limestone	(CAS No) 1317-65-3	
USA OSHA	OSHA PEL (TWA) (mg/m³)	5 mg/m ³
Nickel	(CAS No) 7440-02-0	
USA ACGIH	ACGIH TWA (mg/m ³)	1.5 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
Chromium	(CAS No) 7440-47-3	
USA ACGIH	ACGIH TWA (mg/m³)	0.5 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	1 mg/m ³
Molybdenum	(CAS No) 7439-98-7	
USA ACGIH	ACGIH TWA (mg/m ³)	3 mg/m ³
Potassium hydroxide	(CAS No) 1310-58-3	
USA ACGIH	ACGIH Ceiling (mg/m ³)	2 mg/m ³
Magnesium Carbonate	(CAS No) 546-93-0	
USA OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³

8.2 Exposure controls:

Appropriate engineering controls: Local exhaust and general ventilation must be adequate to meet exposure standards.

Hand protection: Wear welding gloves.

Eye protection: Wear helmet or face shield with filter lens of appropriate shade number. See ANSI/ASC Z49.1 Section 4.2. Provide protective screens and flash goggles, if necessary, to shield others.

Skin and body protection: Wear head and body protection, which help to prevent injury from radiation, sparks, flame and electrical shock. See ANSI Z49.1. At a minimum this includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing. Train the employee not to touch live electrical parts and to insulate him/herself from work and ground. Welders should not wear short sleeve shirts or short pants.

Respiratory protection: If exposure limits are exceeded or irritation is experienced, NIOSH approved respiratory protection should be worn.

SECTION: 9

PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

Physical state:	Solid
Appearances:	Rods or wire
Color:	Metallic
Odor:	-
Odor threshold:	-
pH:	-
Relative evaporation rate (butylacetate=1):	-
Melting point:	-



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Freezing point:	-	
Initial boiling point and boiling range:	-	
Flash point:	-	
Self ignition temperature:	-	
Decomposition temperature:	-	
Flammability (solid, gas):	-	
Vapour pressure:	-	
Relative vapour density at 20° C:	-	
Relative density:	-	
Solubility(ies)	-	
Log Pow:	-	
Log Kow:	-	
Viscosity, kinematic:	-	
Viscosity, dynamic:	-	
Explosive properties:	-	
Oxidizing properties:	-	
Explosive limits:	-	

9.2 Other information: No additional information available.

SECTION: 10

STABILITY AND REACTIVITY

- **10.1 Reactivity:** No additional information available.
- 10.2 Chemical stability: The product is stable under normal conditions. When using it may produce dangerous fumes and gases.
- 10.3 Possibility of hazardous reactions: Will not occur.
- 10.4 Conditions to avoid: None
- 10.5 Incompatible materials: None
- **10.6 Hazardous decomposition products:** Welding fumes and gases cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the process, procedure and welding consumables used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coating on the metal being welded (i.e. paint, painting, galvanizing), the number of welders, the volume of the work area, the quality and the amount of ventilation, the position of the welders head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from the cleaning and degreasing activities).

When an electrode is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and gas decomposition, and not the ingredients in the electrode, are important. The concentration of a given fume or gas component may decrease or increase by many times the original concentration. Also, new compounds not in the electrodes may form. Decomposition products of normal operation include those originating from the volatilization, reaction or oxidation of the materials shown in Section 3, plus those from the base metal coating, etc., as noted above. Reasonable expected fume constituents of this product would include: Complex oxides of iron, manganese, silicon, chromium, nickel, columbium, molybdenum, copper, carbon dioxide, carbon monoxide, ozone and nitrogen oxides. Some products will also contain antimony, barium, molybdenum, aluminum, columbium, magnesium, strontium, tungsten, and or zirconium. Fume limit for chromium, nickel and or manganese may be reached before limit of 5 mg/m3 of general welding fumes is reached. Gaseous reaction products may include carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from the arc. Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the welder's helmet if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits. See ANSI/AWS F1.1, F1.3 and F1.5, available from the American Welding Society, 550 N.W. LeJeune Road, Miami, FL 33126.

SECTION: 11 TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

Acute toxicity: Harmful if swallowed

Substance name	CAS number	LD50 oral rat (mg/kg)	ATE (oral) (mg/kg)	Comments
Low Alloy Coated Electrodes			500.000 mg/kg	bodyweight
Iron	7439-89-6	984 mg/kg	984.000 mg/kg	
Silicon	7440-21-3		3160.000 mg/kg	
Manganese	7439-96-5		9000000.000 mg/kg	

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Aluminum oxide	1344-28	-1	>5000	mg/kg			
Titanium dioxide	13463-67	7-7	>10000	mg/kg			
Nickel	el 7440-02-0		>9000	mg/kg			
Sodium silicate 1344-09-8		-8	1153	mg/kg	1153.000	mg/kg	
Calcium fluoride 7789-75-5			4250	mg/kg	4250.000	mg/kg	bodyweight
Potassium silicate 1312-76-1			1300	mg/kg	1300.000	mg/kg	bodyweight
Potassium hydroxide	1310-58	-3	214	mg/kg			
Carbon	7440-44	-0	>10000	mg/kg			
Substance name	CAS number	LD50 or	al rat (mg/kg)	LD50 derma	l rabbit (mg/kg)	LD50 i	nhalation rat (mg/l)
Sulfur	7704-34-9	;	>3000 mg/kg		>2000 mg/kg		>9.23 mg/l/4h
Substance name	CAS number	LD50 or	al rat (mg/kg)				
Trisodium hexafluoroaluminate	15096-52-3		>5 g/kg				
Skin corrosion/irritation: Serious eye damage/irritation: Respiratory or skin sensitisation: Germ cell mutagenicity: Carcinogenicity:			Causes skin irritation Causes serious eye irritation May cause an allergic skin reaction. Not classified May cause cancer.				
Substance name	CAS number						
Titanium dioxide	13463-67-7	IARC	Group		2B-P	ossibly car	cinogenic to humans
Nickel	7440-02-0	IARC	Group		2B-P	ossibly car	cinogenic to humans
		Natio	onal Toxicology Pro	ogram (NTP) Sta	THE	asonably a nogen	nticipated to be Human
Chromium	7440-47-3	IARC	Group		3- No	ot classified	1
Reproductive toxicity: Specific target organ toxicity (single exposure): Specific target organ toxicity (repeated exposure): Aspiration hazard:			Not classified Not classified Causes damage to organs through prolonged or repeated exposure. Not classified			sure.	
	DLOGICAL INFO	RMATION					
12.1 Toxicity:							

Ecology - general: Very toxic to aquatic life.

Ecology - genera	Leology - general, very toxic to aquatic ine.				
Nickel	(CAS No) 7440-02-0				
LC50 fishes 1	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)				
EC50 Daphnia 1	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)				
EC50 other aquatic organisms 1	0.18 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata)				
LC50 fish 2	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])				
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])				
EC50 other aquatic organisms 2	0.174 - 0.311 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])				
Sodium silicate	(CAS No) 1344-09-8				
LC50 fishes 1	301 - 478 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)				
LC50 fish 2	3185 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [semi-static])				
Sulfur	(CAS No) 7704-34-9				
LC50 fishes 1	866 mg/l (Exposure time: 96 h - Species: Brachydanio rerio[static])				
LC50 fish 2	< 14 mg/l (Exposure time: 96 h - Species: Lepomis macrohirus[static])				
Potassium silicate	(CAS No) 1312-76-1				
LC50 fishes 1	301 - 478 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)				
LC50 fish 2	3185 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [semi-static])				



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12.2 Persistence and degradability: No additional information available.

12.3 Bioaccumulative potential:

Sodium silicate	(CA	S No) 1344-09-8
BCF fish 1		(no bioaccumulation expected)
Potassium silicate	(CA	S No) 1312-76-1
BCF fish 1		(no bioaccumulation expected)
Potassium hydroxide	(CA	S No) 1310-58-3
Log Pow		0.65

12.4 Mobility in soil: No additional information available.

12.5 Other adverse effects: No additional information available.

SECTION: 13 DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods: Dispose of in accordance with local and national regulations.

Waste disposal recommendations: Dispose of contents/container in accordance with local/regional/national/international regulations.

SECTION: 14 TRANSPORT INFORMATION

In accordance with DOT / ADR / RID / ADNR / IMDG / ICAO / IATA

- 14.1 UN Number: Not a dangerous good in sense of transport regulations
- **14.2 UN proper shipping name:** Not applicable

SECTION: 15

REGULATORY INFORMATION

15.1 US Federal Regulations:

-	
Iron (CAS No)	7439-89-6
Listed on the United States TSCA (Toxic Substances C	iontrol Act) inventory
Silicon (CAS No)	7440-21-3
Listed on the United States TSCA (Toxic Substances C	iontrol Act) inventory
Manganese (CAS No)	7439-96-5
Listed on the United States TSCA (Toxic Substances C Listed on SARA Section 313 (Specific toxic chemical li	, ,
SARA Section 313 - Emission Reporting	1.0%
Aluminum oxide (CAS No)	1344-28-1
Listed on the United States TSCA (Toxic Substances C Listed on SARA Section 313 (Specific toxic chemical li	
SARA Section 313 - Emission Reporting	1.0% (fibrous forms)
Titanium dioxide (CAS No)	13463-67-7
Titanium dioxide (CAS No) Listed on the United States TSCA (Toxic Substances C	
	Control Act) inventory
Listed on the United States TSCA (Toxic Substances C	Control Act) inventory 1317-65-3
Listed on the United States TSCA (Toxic Substances C Limestone (CAS No)	Control Act) inventory 1317-65-3 Control Act) inventory
Listed on the United States TSCA (Toxic Substances C Limestone (CAS No) Listed on the United States TSCA (Toxic Substances C	inventory 1317-65-3 control Act) inventory 7440-02-0 control Act) inventory
Listed on the United States TSCA (Toxic Substances C Limestone (CAS No) Listed on the United States TSCA (Toxic Substances C Nickel (CAS No) Listed on the United States TSCA (Toxic Substances C	inventory 1317-65-3 control Act) inventory 7440-02-0 control Act) inventory
Listed on the United States TSCA (Toxic Substances C Limestone (CAS No) Listed on the United States TSCA (Toxic Substances C Nickel (CAS No) Listed on the United States TSCA (Toxic Substances C Listed on SARA Section 313 (Specific toxic chemical list	iontrol Act) inventory 1317-65-3 iontrol Act) inventory 7440-02-0 iontrol Act) inventory iontrol Act) inventory iontrol Act) inventory 1.0%
Listed on the United States TSCA (Toxic Substances C Limestone (CAS No) Listed on the United States TSCA (Toxic Substances C Nickel (CAS No) Listed on the United States TSCA (Toxic Substances C Listed on SARA Section 313 (Specific toxic chemical li SARA Section 313 - Emission Reporting	tiontrol Act) inventory 1317-65-3 tontrol Act) inventory 7440-02-0 tontrol Act) inventory sontrol Act) inventory 1.0% 7440-47-3 tontrol Act) inventory
Listed on the United States TSCA (Toxic Substances C Limestone (CAS No) Listed on the United States TSCA (Toxic Substances C Nickel (CAS No) Listed on the United States TSCA (Toxic Substances C Listed on SARA Section 313 (Specific toxic chemical lis SARA Section 313 - Emission Reporting Chromium (CAS No) Listed on the United States TSCA (Toxic Substances C	tontrol Act) inventory 1317-65-3 tontrol Act) inventory 7440-02-0 tontrol Act) inventory sontrol Act) inventory 1.0% 7440-47-3 tontrol Act) inventory



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Sodium silicate	(CAS No)	1344-09-8
Listed on the United States TSC	A (Toxic Substances Cor	ontrol Act) inventory
Sulfur	(CAS No)	7704-34-9
Listed on the United States TSC	A (Toxic Substances Cor	ontrol Act) inventory
Molybdenum	(CAS No)	7439-98-7
Listed on the United States TSC	A (Toxic Substances Cor	ontrol Act) inventory
Calcium fluoride	(CAS No)	7789-75-5
Listed on the United States TSC	A (Toxic Substances Cor	ontrol Act) inventory
Potassium silicate	(CAS No)	1312-76-1
Listed on the United States TSC	A (Toxic Substances Cor	ontrol Act) inventory
Potassium tatanate	(CAS No)	
Listed on the United States TSC	A (Toxic Substances Cor	ontrol Act) inventory
Potassium hydroxide		1310-58-3
Listed on the United States TSC	•	
Carbon	(CAS No)	
Listed on the United States TSC	•	
Magnesium Carbonate	(CAS No)	
Listed on the United States TSC	`	
Trisodium hexafluoroalumin Listed on the United States TSC		
	ι.	
Feldspar Listed on the United States TSC	(CAS No)	
Listed on the onited States 130	a (Toxic Substances COI	

15.2 US State Regulations:

Titanium dioxide	(CAS No) 13463-6	7-7			
U.S California - Proposition 65 - Carcinogens List	Proposition 65 -	U.S California - Proposition 65 - Reproductive Toxicity - Female		No significance risk level (NSRL)	
Yes					
Nickel	(CAS No) 7440-02	-0			
U.S California - Proposition 65 - Carcinogens List	Proposition 65 -	U.S California - Proposition 65 - Reproductive Toxicity - Female		No significance risk level (NSRL)	
Yes					
Silicon(CAS No)7440-21-3U.S Massachusetts - Right To Know ListU.S Minnesota - Hazardous Substance ListU.S New Jersey - Right to Know Hazardous Substance ListU.S Pennsylvania - RTK (Right to Know) List					
Manganese	(CAS No) 7439-96	-5			
U.S Massachusetts - Right To Know List U.S Minnesota - Hazardous Substance List U.S New Jersey - Right to Know Hazardous Substance List U.S Pennsylvania - RTK (Right to Know) List					



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Aluminum oxide	(CAS No) 1344-28-1	
U.S Massachusetts - Right To U.S Minnesota - Hazardous Si U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ubstance List ow Hazardous Substance List	
Titanium dioxide	(CAS No) 13463-67-7	
U.S Massachusetts - Right To U.S Minnesota - Hazardous So U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ubstance List ow Hazardous Substance List	
Limestone U.S Massachusetts - Right To U.S Minnesota - Hazardous Si U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ubstance List ow Hazardous Substance List	
Nickel	(CAS No) 7440-02-0	
U.S Massachusetts - Right To U.S Minnesota - Hazardous Si U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ubstance List ow Hazardous Substance List	
Sulfur	(CAS No) 7704-34-9	
U.S Massachusetts - Right To U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ow Hazardous Substance List	
Chromium	(CAS No) 7440-47-3	
U.S Massachusetts - Right To U.S Minnesota - Hazardous Si U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ubstance List ow Hazardous Substance List	
Molybdenum	(CAS No) 7439-98-7	
U.S Massachusetts - Right To U.S Minnesota - Hazardous Si U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ubstance List ow Hazardous Substance List	
Potassium hydroxide U.S Massachusetts - Right To U.S Minnesota - Hazardous Si U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ubstance List ow Hazardous Substance List	
Magnesium Carbonate U.S Massachusetts - Right To U.S Minnesota - Hazardous Si U.S New Jersey - Right to Kno U.S Pennsylvania - RTK (Righ	ubstance List ow Hazardous Substance List	
Trisodium hexafluoroalumir U.S New Jersey - Right to Kno		



Low Alloy Coated Electrodes SAFETY DATA SHEET 10 of 10

SECTION: 16

OTHER INFORMATION

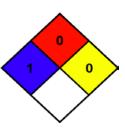
Full text of H-phrases:		
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Acute Tox. Not Classified (Oral)	Acute toxicity (oral), Not classified	
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1	
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2	
Carc. 1B	Carcinogenicity, Category 1B	
Carc. 2	Carcinogenicity, Category 2	
Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A	
Skin Corr. 1A	Skin corrosion/irritation, Category 1A	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
Skin Sens. 1	Sensitisation — Skin, category 1	
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1	
H301	Toxic if swallowed	
H302	Harmful if swallowed	
H314	Causes severe skin burns and eye damage	
H315	Causes skin irritation	
H317	May cause an allergic skin reaction	
H319	Causes serious eye irritation	
H332	Harmful if inhaled	
H350	May cause cancer	
H351	Suspected of causing cancer.	
H372	Causes damage to organs through prolonged or repeated exposure	
H400	Very toxic to aquatic life	
H411	Toxic to aquatic life with long lasting effects	

NFPA health hazard:

NFPA fire hazard: NFPA reactivity: 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.

0 - Materials that will not burn.

0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



HMIS III Rating

-	
Health:	2 Moderate Hazard - Temporary or minor injury may occur
Flammability:	0 Minimal Hazard
Physical:	0 Minimal Hazard

We believe that the information contained herein is believed to be true and accurate as of the date of this SDS. All statements or suggestions are made without any warranty, expressed or implied, regarding the accuracy of the information, the hazard connected with the use of this material or the results to be obtained for use thereof. As the condition or methods of use are beyond our control, we do not assume any responsibility and expressly disclaim any liability for any use of this material. It is the user's obligation to determine the conditions of safe use of these products.

All chemical products can in fact present unknown risks to health, safety and / or the environment, even in relation to the different operating conditions, and they must therefore be used with care. For this reason we cannot guarantee that the risk described in this form are the only foreseeable risks. The user must therefore satisfy himself as to the particular conditions under which it is intended to be use in. Moreover, it must be noted that the user is obliged to comply with all the legislative, administrative and regulatory provisions regarding the product and its use in terms of occupational hygiene and safety, and environmental protection, apart from the information given in the form, given purely as guidance.

Technical Department