DuraMax Company, Inc.
103 Queens Drive
King of Prussia, Pa 19406
484-808-4200 phone
800-692-5930 toll free
www.duramaxwelding.com

Certificate of Conformance

Date: 9/24/2018

DM7018-H4R is a moisture resistant, hydrogen controlled, vacuum packed, basic coated electrode which is welder friendly and is recommended for welding of mild and medium carbon steel, high strength steel, cast steel and problematic steels. The electrode is vacuum packed and hence does not require expensive redrying at 250°C for 2 hours or a higher temperature. The weld metal is clean and has lowest level of impurities thus having unique properties of resistance to ageing.

The undersigned hereby certifies that:

All DM7018-H4R items furnished are in full compliance with AWS A5.1 Specifications.

Item:		Specification:	
DURAMAX	DM7018-H4R 3/32	AWS A5.1	ASME Sec. II Part C 2017 : SFA 5.1 E 7018 H4R
DURAMAX	DM7018-H4R 1/8	AWS A5.1	ASME Sec. II Part C 2017 : SFA 5.1 E 7018 H4R
DURAMAX	DM7018-H4R 5/32	AWS A5.1	ASME Sec. II Part C 2017 : SFA 5.1 E 7018 H4R
DURAMAX	DM7018-H4R 3/16	AWS A5.1	ASME Sec. II Part C 2017 : SFA 5.1 E 7018 H4R

Diffusible Hydrogen: < 4ml / 100gm weld metal

When the above cited product requires material test reports, the undersigned further certifies that:

The test reports(s) supplied represent the actual attributes of the item(s) furnished and the test results are in full compliance with all applicable specifications and purchase order requirements.

John Stelmach

Signature of Authorized Representative

John Stelmach / Operations Manager

Printed Name / Title